

8. Operational messages



When an error occurs, the machine displays an error message, which indicated by a red triangle in the upper- right corner of operator panel. Tap this symbol to obtain more information.

Information	Possible solutions
Place water tank	Check whether the water tank is installed correctly or place it back
Place screen back	Place screen back
Place drip tray	Place drip tray back
Place grounds container	Place grounds container back
Place left bean hopper	Place left bean hopper back
Place right bean hopper	Place right bean hopper back
Low water level of water tank	Fill water tank with fresh water
Empty drip tray	Pour out the water in the drip tray, if drip tray has been emptied but message is still remaining, clean and dry the two metal water level sensors in front of the drip tray
Fill left bean hopper	Fill left bean hopper with coffee beans
Fill right bean hopper	Fill right bean hopper with coffee beans
Fill powder hopper	Fill powder hopper with powder
Use lower temperature milk	Milk temperature lower than 30°C
Please install brew unit	Place brew unit back

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Kalerm X680
OPERATOR QUICK GUIDE



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Safety warning:

Read the Manual – Always follow the manufacturer’ s instructions before use or maintenance.

Use Fresh Ingredients – Only use fresh beans and milk to avoid contamination.

Turn Off Before Maintenance – Always power off and unplug before cleaning or servicing.

Avoid Hot Surfaces – Hot waterspout and brew head can cause burns, handle with care.

Clean Daily – Clean milk system, drip tray, and brew unit daily to prevent buildup and bacteria.

Check for Leaks – Regularly inspect for water or milk leaks to prevent slips or electrical hazards.

Use Approved Accessories – Only use parts and accessories recommended by the manufacturer.

1. How to turn on/off Machine and screen

After switching on the machine initially, access to the setting of start-up program for the first time is available. Specific process as follows:



2. Water tank filling



1. Pull out the water tank



3. Attach water tank (Ensure water tank is installed in position)



2. Fill water tank with drinking water



- 1. Surface of water can not be over the maximum marking identification of water tank
- 2. Do not fill the water tank with hot water, which may damage machine

3. Coffee Beans Filling



1. Use the key to unlock bean hopper lid (if required)



2. Lift bean hopper lid



3. Add coffee beans



4. Attach lid and lock it (if required)

4. Powder filling



1. Use the key to unlock powder hopper lid (if required)



2. Lift powder hopper lid



3. Fill in suitable powder for fully automatic coffee machine



4. Attach lid and lock it (if required)



- 1.Do not pour ground coffee into powder hopper
- 2.Do not pour any liquids into powder hopper

5. Rinsing



Brew unit rinsing
system after selecting it. Immediately carry out hot rinsing of brewing

Milk frother rinsing
Immediately carry out hot rinsing of milk frother after selecting it.

Internal milk pipe rinsing
Immediately carry out hot rinsing of milk pipe after selecting it.

Mixer rinsing
Immediately carry out hot rinsing of mixer after selecting it.

External milk pipe rinsing(Except for X680CS/ X685CS)

Display insert milk pipe into drip tray,then select 'Confirm' will carry out immediately.

6. Cleaning



Cleaning brew unit
Immediately carry out tablets cleaning program of brew unit after tapping start, if the message of '**Brew unit cleaning with tablets**' appears on the screen. Cleaning tablets are needed in the process of cleaning. Total duration is approx. 20minutes.

Cleaning milk system
Immediately carry out cleaning process of cleaning milk system after tapping start. Cleaning agent are needed in the process of cleaning. Total duration is approx. 10 minutes.

7. Tray emptying and cleaning

The drip tray is below the coffee grounds container. Clean the drip tray as needed (at least once per day)



1. Remove the drip tray



2. Pour out waste water



3. Clean it thoroughly with fresh water



4. Dry and place the drip tray back



Must clean the two metal plates in front of the drip tray and keep ther dry, otherwise,'Empty drip tray' will be misreported